



Nothing but **HEAVY DUTY.**®

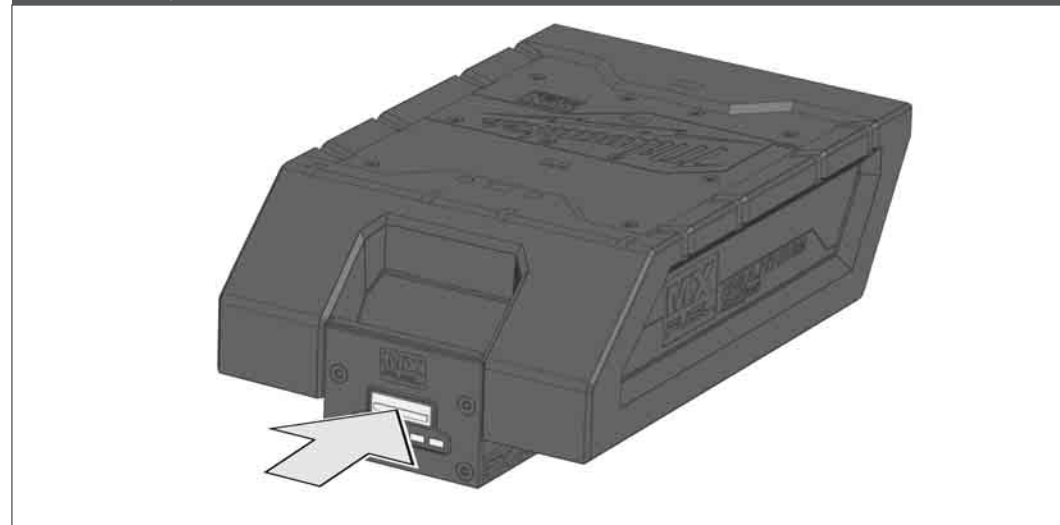
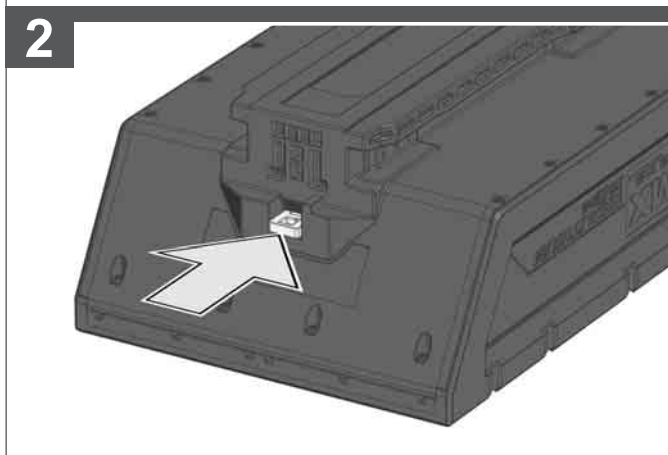
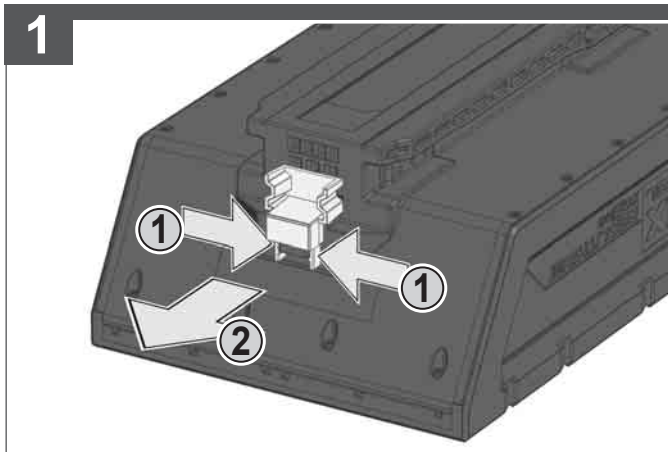


MXFC

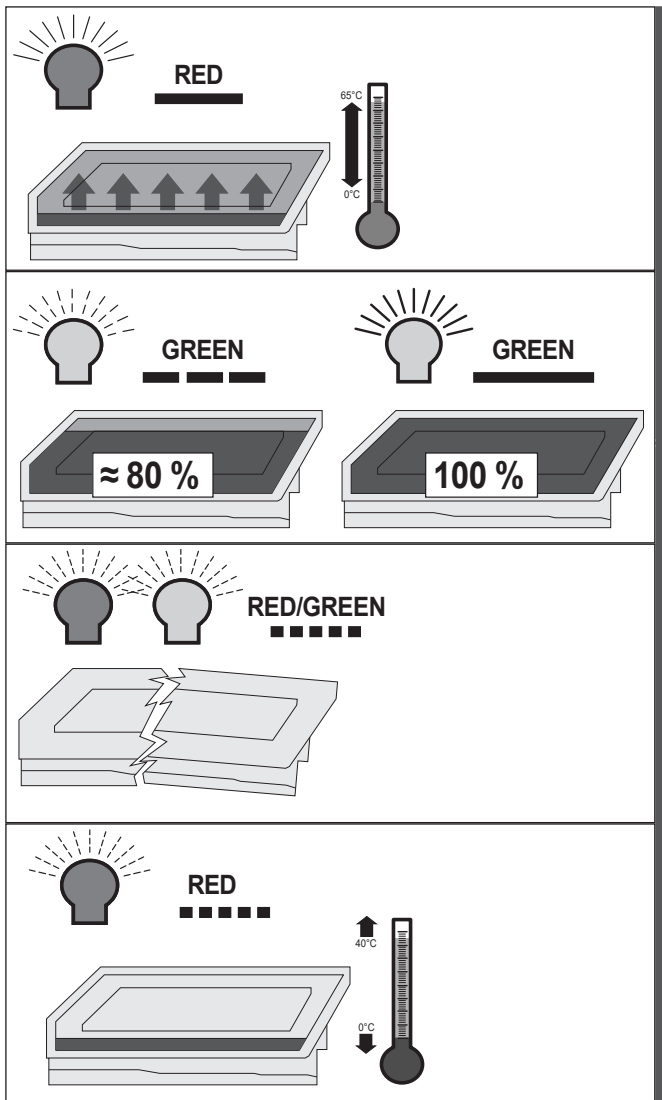
Original instructions

Unlock transport lock

For battery MXFXC406 before first use remove the transport lock and push in the slide.



78-100 %
55-77 %
33-54 %
10-32 %
< 10 %



TECHNICAL DATA	BATTERY CHARGER	MXFC
Voltage range		72 V
Quick charge current		4.5 A
Weight according EPTA-Procedure 01/2014		2.73 kg
Recommended ambient charging temperature		+5...+40 °C

⚠ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. **Save all warnings and instructions for future reference.**

SAFETY INSTRUCTIONS

Do not dispose of used battery packs in the household refuse or by burning them. Milwaukee Distributors offer to retrieve old batteries to protect our environment.

Only the following battery packs can be charged with this charger:

Battery Cat. No.	Cell Type	DC Volts	Capacity	Cell No.
MXFCP203	Li-Ion	72 V	≤ 3.0 Ah	20
MXFXC406	Li-Ion	72 V	≤ 6.0 Ah	2 x 20

Do not try to charge non-rechargeable batteries with this charger.

Do not store the battery pack together with metal objects (short circuit risk).

No metal parts must be allowed to enter the battery section of the charger (short circuit risk).

Never break open battery packs or chargers and store only in dry rooms. Keep dry at all times.

The battery clamps of the charger are fed by the mains supply. Do not touch the tool with conducting objects.

Never charge a damaged battery pack. Replace by a new one.

Before use check machine, cable, and plug for any damages or material fatigue. Repairs should only be carried out by authorised Service Agents.

Use only System MXF chargers for charging System MXF battery packs. Do not use battery packs from other systems.

This appliance is not intended to be used or cleaned by persons with reduced physical, sensory or mental capabilities, or lack of experience or knowledge, unless they have been given instructions concerning the safe use of the appliance by a person legally responsible for their safety. They should be supervised whilst using the appliance. Children shall not use, clean or play with this appliance, which when not in use should be secured out of their reach.

Warning! To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial

chemicals, and bleach or bleach containing products, etc., can cause a short circuit.

SPECIFIED CONDITIONS OF USE

This charger charges MXFCP203 and MXFXC406 Milwaukee Li-Ion battery packs.

Do not use this product in any other way as stated for normal use.

MAINS CONNECTION

Connect only to single-phase AC current and only to the system voltage indicated on the rating plate. It is also possible to connect to sockets without an earthing contact as the design conforms to safety class II.

CHARGING TIME

Battery Cat. No.	Volts	Capacity	Charging Time approx.
MXFCP203	72 V	≤ 3.0 Ah	55 min
MXFXC406	72 V	≤ 6.0 Ah	90 min

LI-ION BATTERIES

The rechargeable batteries are partially charged. The LED on the battery indicates the state of charge.

If it is not used for long periods, the rechargeable battery will switch to the non-operative state.

When fully discharged the rechargeable battery switches off automatically (depth discharge not possible).

Under extreme circumstances, the internal temperature of the battery could become to high. If this happens, the battery will shut down.

Place the battery on the charger to charge and reset it.

The state of charge can be read by pressing the button on the rechargeable battery. The battery can be left in the electric tool while the reading is taken but it must be switched off at least one minute beforehand (otherwise the display will be inaccurate). The number of LEDs illuminated indicates the state of charge. A flashing LED indicates a max. power reserve of 10%.

As a general principle, if the electric tool should fail to work after inserting the rechargeable battery, then the battery should be plugged into the charger. The displays on the battery and charger will then provide information about the condition of the battery.

In low temperatures work may continue at reduced output.

CHARACTERISTICS

After inserting the battery into the reception of the charger the battery will automatically be charged (red control lamp is illuminated continuously)

When a hot or cold battery pack is inserted into the charger (flashing red lamp), charging will begin automatically once the battery reaches the correct charging temperature (0°C...40°C). The max. charging current is flowing when the temperature of the Li-Ion-battery is between 0°C and 30°C.

The battery's charging time is between 45 min and 90 min, depending on the state of discharge.

Once the battery is fully charged, the LED on the charger changes from red to green.






Remove the battery pack from the tool for charging when convenient for you and your job. Milwaukee batteries do not develop a memory when charged after only a partial discharge. It is not necessary to run down the battery pack before placing it on the charger.

As a general practice, it is best to unplug battery chargers and remove batteries when not in use. No battery pack damage will occur, however, if the charger and battery pack are left plugged in.

The charger will keep the battery pack fully charged if it is left on the charger. The light indicator will be same as normal charging.

If the light indicator flashes red and green, check that the battery pack is fully seated into the bay. Remove the battery pack and reinsert. If the light continues to flash red and green, remove pack(s) and unplug charger for at least 2 minutes. After 2 minutes, plug charger back in and insert pack. If the problem persists, contact a MILWAUKEE service facility.

LIGHT INDICATORS

	Continuous red	Charging
	Slow flashing green	Approaching full charge
	Continuous green	Charging is complete
	Fast flashing red	Battery or charger is too hot/cold - charging will begin/resume when battery or charger reaches correct charging temperature
	Flashing red/green	Damaged or faulty battery pack or charger

TRANSPORTING LITHIUM BATTERIES

Lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.

Transportation of those batteries has to be done in accordance with local, national and international provisions and regulations.

- The user can transport the batteries by road without further requirements.
- Commercial transport of Lithium-Ion batteries by third parties is subject to Dangerous Goods regulations. Transport preparation and transport are exclusively to be carried out by appropriately trained persons and the process has to be accompanied by corresponding experts.

When transporting batteries:

- Ensure that battery contact terminals are protected and insulated to prevent short circuit.
- Ensure that battery pack is secured against movement within packaging.
- Do not transport batteries that are cracked or leak.

Check with forwarding company for further advice











MAINTENANCE

If the supply cord of this appliance is damaged, it must only be replaced by a repair shop appointed by the manufacturer, because special purpose tools are required

Use only Milwaukee accessories and Milwaukee spare parts. Should components need to be replaced which have not been described, please contact one of our Milwaukee service agents (see our list of guarantee/service addresses).

If needed, an exploded view of the tool can be ordered. Please state the Article No. as well as the machine type printed on the label and order the drawing at your local service agents or directly at: Techtronic Industries GmbH, Max-Eyth-Straße 10, 71364 Winnenden, Germany.

SYMBOLS

	Please read the instructions carefully before starting the machine.
	Do not burn used battery packs.
	Never charge a damaged battery pack. Replace with a new one.
	Do not dispose electric tools, batteries/rechargeable batteries together with household waste material. Electric tools and batteries that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility. Check with your local authority or retailer for recycling advice and collection point.
	This tool is only suitable for indoor use. Never expose tool to rain.
	Double insulated
	European Conformity Mark
	British Conformity Mark
	Ukraine Conformity Mark
	EurAsian Conformity Mark

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